



UKAEA-CCFE-CP(20)77

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# Modelling of MAST Upgrade Neutral Beam Re-ionization and the impact on the Beamline Ducts and In-vessel Components

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We describe modelling of neutral beam re-ionization along the MAST-U beamlines and into the MAST-U vessel, within a field envelope applicable to the operational space of the machine. Monte-Carlo simulations using the MAGNET code give the re-ionized power loading on both beamline ducts, which was used to position thermocouples on the duct liners. Thermal and structural analysis of the duct liners has been carried out using ANSYS.

The potential for significant amounts of re-ionized power entering the MAST-U vessel has resulted in the installation of graphite tile plating at the end of the ducts, compatible with co-injection. The power loading on these plates and other in-vessel components as modelled by MAGNET has been compared to the LOCUST code. Analysis has confirmed that the graphite tiles are compatible with core scope operation.

Keywords: MAST-U, neutral beam injection, re-ionization, duct liners

#### 1. Introduction

Neutral beam injection (NBI) is one of the primary auxiliary heating systems for tokamak plasmas. Once the neutral beam leaves the neutraliser collisions with background neutral particles in the beamline and tokamak vessel re-ionizes part of the neutral beam. These particles can be deflected by the tokamak magnetic field, potentially damaging unshielded components.

The Mega Amp Spherical Tokamak Upgrade (MAST-U) has two Positive Ion Neutral Injectors (PINIs), one injecting power to be deposited close to the magnetic axis of the plasma (on-axis, South) and one injecting power that is deposited further out in the plasma (off-axis, Southwest). Each injector has been designed to run for up to 5 seconds [1], with 2 seconds of neutral beam required for the initial MAST-U experimental campaign. The increase in neutral beam pulse length and the increase in complexity of the invessel hardware compared to MAST increases the risk posed by re-ionization to the beamline ducts and invessel components.

#### 2. Beamline re-ionization

A schematic of the MAST-U South beamline (with the Southwest beamline functionally identical) is given in figure 1. The MAST-U PINIs can extract a deuterium beam of 65A at 75kV [2], which is then re-ionized by neutral particles in the beamline, with the re-ionized power  $P_R$  given by

$$P_R = P_N \left( 1 - e^{-\Pi \sigma} \right) \tag{1}$$

Where  $P_N$  is the neutral beam power for a given energy species (full, half, third),  $\Pi$  is the target density and  $\sigma$  the re-ionization cross section.

An example beamline gas profile along the getter pumped MAST beamlines for an input flow of 30mbarl/s (source and neutraliser gas) and a MAST vessel density of 2x10<sup>18</sup>m<sup>-3</sup> has been calculated previously using the Monte-Carlo N-Particle transport code MCNP [3]. Similar gas profiles are expected in the MAST-U beamlines as a worst case, with the new design of bend magnet and residual ion dumps not expected to have a significant impact on pumping. Considering the full, half and third energy neutral fractions (84.5%, 10.8%, 4.7% for a supercusp PINI at 75kV/65A), the target density calculated from the MAST beamline gas profile and the relevant cross sections [4] gives 239kW of re-ionised power from the bend magnet to a point 0.4m beyond the downstream duct liner. This re-ionized power, deflected by the MAST-U field, has the potential to impact on the duct liners and in-vessel components.

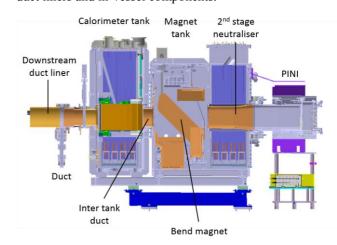


Fig. 1. Schematic of the MAST-U South beamline.

# 3. Representative MAST-U field

For the purposes of this study only MAST-U core scope was considered, with the plasma current anticlockwise and NBI co-injected, as this covers the initial period of MAST-U operation. A representative 2MA plasma was chosen that provided an upper limit for the poloidal field in the beamline ducts. The vertical component of the poloidal field is shown in figure 2. Being the main component perpendicular to the two beams and positive beyond the poloidal field coils the poloidal field bends ions in the beamlines to the right. The toroidal field, running clockwise, provides a horizontal field directed to the left in the ducts bending ions upwards.

The poloidal and toroidal fields were scaled with plasma current  $I_P$  and rod current (total current running through the 24 toroidal field conductors)  $I_R$  respectively, to study the bounding cases. For core scope  $I_P$  was scaled from 0.4MA to 1MA (upper limit 2MA) and  $I_R$  from 1.44MA to 2.4MA (upper limit 3.192MA). The lower limit for  $I_R$  was chosen to prevent re-ionized particles leaving the duct from hitting the poloidal field coils, while still allowing the toroidal field to be scaled by a factor of 1.7 in core scope.

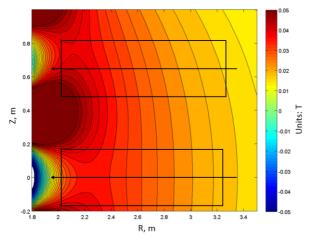


Fig. 2. Vertical component of the poloidal field for the chosen MAST-U equilibrium,  $I_p$  2MA. South (z = 0m) and Southwest (z = 0.65m) ducts and beam direction indicated.

## 4. NBI ducts

#### 4.1 Re-ionized power loading

The re-ionized power loading on the beamline ducts and in-vessel components has been modelled using the MAGNET Monte-Carlo code. MAGNET calculates the re-ionized power produced along the beamline using Equation 1, using a starting neutral beam profile that considers the focusing of the beam from the ground grid and the beamlet divergence. The deflection of the re-ionized particles in the MAST-U field is tracked until the particles collide with a surface. In MAGNET the circular copper duct liners are modelled as eight planes normal to the inner surface, forming a series of octagonal tubes.

The highest modelled re-ionized power loading on the South and Southwest downstream duct liners occurs for a field with rod current of 2.4MA and plasma current of 0.4MA, with the re-ionized power footprint on the downstream liner shown in figure 3. The lower poloidal field component allows the highest proportion of re-ionized power to reach the end of the duct, where the high toroidal field bends the power upwards onto the lip of the top right surface. For the South beamline 92.3kW of re-ionized power lands on the three duct liners, with a peak power density of 3.1MW/m² on the downstream liner. For the Southwest beamline the duct loading is 106.7kW with a peak power density of 3.5MW/m².

Increasing the poloidal field component by scaling the plasma current to 1.0MA spreads the power upstream along the right of the duct liners. For the South and Southwest ducts, the re-ionized power loading is 128.2kW and 139.2kW respectively, with a peak power density on the downstream liner of 1.4MW/m<sup>2</sup> and 1.5MW/m<sup>2</sup>.

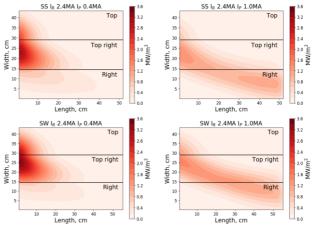


Fig. 3. Re-ionized power loading on the South (SS) and Southwest (SW) top, top right and right downstream duct liner MAGNET surfaces. Left in each plot is the end of the duct.

### 4.2 Thermal and structural analysis

A transient thermal model in ANSYS has been used to assess the thermal impact of re-ionized power loading on the duct liner. The re-ionized power loading maps given in figure 3 were projected onto a model of the downstream copper duct liner, with inter-pulse cooling represented by convection on the outside of the liner. For each re-ionized power map three loading cases have been considered; a 0.5s, 2s and 5s pulse, with multiple cycles of each applied to assess thermal ratcheting. For the 0.5s and 2s pulses a 15-minute cooling period between pulses was applied and 30 minutes between 5s pulses, as this is the expected minimum pulse frequency with NBI. In each case the temperature was found to stabilize, with the results of the Southwest duct liner, which has the highest peak power density, given in table 1.

The thermal results have been applied to an ANSYS static structural model to assess the behavior of the duct liner under the re-ionized heat load. The von-Mises stress and peak plastic strain for the Southwest cases are given in table 1. The results for the case with a plasma current of 0.4MA and multiple cycles with a 2s pulse are shown in figure 4. The flange is not shown in the stress

analysis as boundary conditions caused local high stresses. For pulses up to 2s no yielding of the duct liner is observed, with some yielding for 5s pulses where the strain exceeds 0.2%.

Table 1. Southwest downstream duct liner thermal and

structural analysis results.

I <sub>R</sub> (MA)	I <sub>P</sub> (MA)	Pulse length (s)	Max temp (°C)	vMises stress (MPa)	Peak plastic strain (%)
2.4		0.5	97.2	43.9	0.04
	0.4	2.0	197.4	43.6	0.08
		5.0	323.7	42.1	0.24
		0.5	55.0	39.3	0.003
	1.0	2.0	100.6	43.5	0.06
		5.0	197.7	43.2	0.15

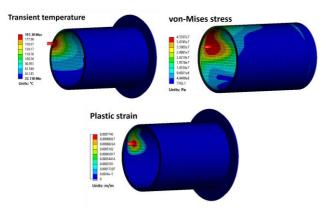


Fig. 4. Thermal and structural analysis of Southwest downstream duct liner for the  $I_R$  2.4MA  $I_P$  0.4MA field case with a 2s beam pulse length.

### 5. In-vessel protection

For the low poloidal field cases shown in figure 3 some of the re-ionized power born in the beamlines misses the duct liner and enters the vessel. With a low toroidal field this proportion increases further, and with a high neutral pressure in the vessel (2x10<sup>18</sup>m<sup>-3</sup>) this can pose serious problems for in-vessel components. As mentioned in section 3 having a minimum rod current of 1.44MA pulls the worst of the re-ionized power away from the poloidal field coils but this can still leave significant amounts of power entering the vessel.

## 5.1 Re-ionized power loading

To catch the re-ionized power leaving the duct graphite tiles have been placed at the end of the duct in the top right quadrant, extending to the poloidal field coils. Figure 5 shows the South protection tiles, with the Southwest tiles similar in design. Each tile is mounted to a bracket by one fixing bolt, allowing the tiles to bend and relieving stress from the mounting. A steel plate has been placed under the upper P5 coil to provide protection from re-ionized particles born in vessel. For the South protection tiles limiters have been added to protect the tiles from halo currents. The Edge Localized Mode (ELM) coils provide similar protection for the Southwest protection tiles.

Figure 6 shows the re-ionized power on the South graphite tiles numbered in figure 5, for two field cases with a plasma current of 0.4MA. For a rod current of 1.44M 115.1kW of re-ionized power lands on the tiles, with a peak power density of 3.4MW/m² on tile 4. Increasing  $I_R$  to 2.4MA pulls the power closer to the duct exit, reducing the total power on the tiles to 92.3kW while increasing the peak power density to 4.2 MW/m² on tile 2.

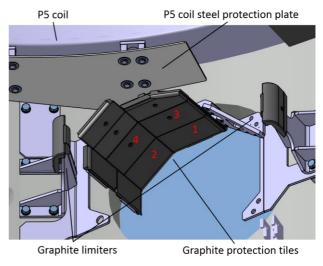


Fig. 5. Graphite protection tiles at the end of the South duct.

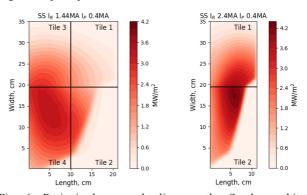


Fig. 6. Re-ionized power loading on the South graphite protection tiles.

# 5.2 Thermal and structural analysis

The thermal and structural behavior of a single graphite tile due to re-ionized loading has been investigated using ANSYS. Four potentially limiting cases have been analyzed; profile with a peak of  $8MW/m^2$  for 2s,  $8MW/m^2$  for 5s,  $8MW/m^2$  for 2s centered on the fixing hole, uniform  $4MW/m^2$  over half the tile for 2s.

For each case the load was applied over many cycles, with 30 minutes of radiative cooling between each, reaching a steady base temperature. The peak transient temperature, tensile and compressive stress are given in table 2. An example of the thermal and stress analysis is shown in figure 8. All the cases except 8MW/m² for 5s fall within the applied limits of 1300°C, 15MPa (tensile) and 30MPa (compressive), which are below values known to cause failure in graphite tiles. For the loads given in section 5.1 the tiles should remain below the limits for 5s pulses.

Table 2. Graphite tile thermal and stress analysis results

Load (MW/m²)	Pulse length (s)	Max temp (°C)	Base temp (°C)	Tensile stress (MPa)	Compr -essive stress (MPa)
8 (profile)	2	922	145	14.9	24.1
8 (profile)	5	1444	190	14.1	24.2
8 (shifted profile)	2	905	120	13.6	30.0
4 (uniform)	2	535	70	8.0	14.2

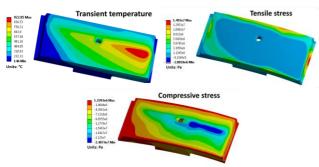


Fig. 7. Thermal and stress analysis of graphite tile under reionized load with a peak power density of 8MW/m² for 2s.

#### 6. MAGNET comparison to LOCUST

To benchmark the MAGNET results the MAST-U beamline re-ionization has been modelled using the LOCUST fast ion code. Starting with neutral particles with position and velocity calculated from the beamlet focusing, divergence and energy (full, half and third) reionized particles are created along the beamlines. The same pressure profile, re-ionization cross sections and poloidal field as MAGNET were used. The toroidal field was calculated separately for LOCUST, but representing the same field as used by MAGNET. Figure 8 shows the re-ionized loading on the South graphite protection tiles calculated by the two codes for the same field case. The starting point in the simulations was the end of the inter tank duct, as the bend magnet field was not included in the LOCUST model. The two codes show broad agreement, with the position and profile of the re-ionized loading comparing well. LOCUST predicts a slightly higher peak power density of 3.5MW/m<sup>2</sup> compared to 3.15MW/m<sup>2</sup> for MAGNET.

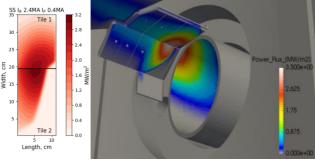


Fig. 8. Comparison between MAGNET and LOCUST. MAST-U field with I<sub>R</sub> 2.4MA, I<sub>P</sub> 0.4MA.

#### 7. Conclusions

Re-ionization of the neutral beam in the MAST-U beamlines has the potential to put significant amounts of power on the beamline duct and in-vessel components, depending on the MAST-U field. Modelling of the reionized power loading on the duct liners due to a representative field has given peak power densities of up to 3.5MW/m². For some field cases significant amounts of re-ionized power misses the duct and enters the vessel. Graphite protection tiles have been installed to intercept this power, up to 4.2MW/m², when the beams are operating in co-injection. Thermal and structural analysis has shown that the re-ionization loading on the ducts and graphite tiles is acceptable for 2s pulses, making them compatible with the initial experimental campaign.

The re-ionization loading modelled by MAGNET has advised the positioning of thermocouples on the downstream duct liner. These will be monitored during commissioning and the first experimental campaign, along with thermocouples in the graphite protection tiles. LOCUST has been used to benchmark MAGNET, with broad agreement between the two. LOCUST, which can model MAST-U components in greater detail and quickly scan over field scenarios, is a promising tool for future re-ionization studies.

Additional modelling and analysis will need to be carried out to assess the protection needs for pulses longer than 2s and scenarios outside of the initial MAST-U campaign. With the pumped divertor due to be delivered during the MAST-U Enhancements project lower torus neutral gas densities are expected, which will reduce the re-ionization in the ducts and in-vessel.

#### Acknowledgments

This work was funded by the RCUK Energy Programme [Grant number EP/P012450/1].

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