



UK Atomic
Energy
Authority

UKAEA-CCFE-PR(18)50

Andrew J. London

Quantifying uncertainty from mass-peak overlaps in atom probe microscopy

Enquiries about copyright and reproduction should in the first instance be addressed to the UKAEA Publications Officer, Culham Science Centre, Building K1/0/83 Abingdon, Oxfordshire, OX14 3DB, UK. The United Kingdom Atomic Energy Authority is the copyright holder.

Quantifying uncertainty from mass-peak overlaps in atom probe microscopy

Andrew J. London¹

¹United Kingdom Atomic Energy Authority, Culham Science Centre, Abingdon, Oxon, OX14 3DB, UK

Quantifying uncertainty from mass-peak overlaps in atom probe microscopy

Andrew J. London*

Corresponding author: andy.london@ukaea.uk

*United Kingdom Atomic Energy Authority, Culham Science Centre,
Abingdon, Oxon, OX14 3DB, UK

Abstract

There are many sources of random and systematic error in composition quantification by atom probe microscopy (APM); often, however, only statistical error is reported. Significantly larger errors can occur from the misidentification of ions and overlaps or interferences of peaks in the mass spectrum. These overlaps can be solved using maximum likelihood estimation (MLE), improving the accuracy of the result, but with an unknown effect on the precision. An analytical expression for the uncertainty of the MLE solution is presented and it is demonstrated to be much more accurate than existing methods. In one example, the commonly used error estimate was 5 times too small.

Literature results containing overlaps most likely underestimate composition uncertainty because of the complexity of correctly dealing with stochastic effects and error propagation. This is the first paper in the APM field that attempts to robustly address these problems. Using the methods described here, accurate estimation of error, and the minimisation of this could be achieved, providing a key milestone in quantitative atom probe. Accurate estimation of the composition uncertainty in the presence of overlaps is crucial for planning experiments and sci-

tific interpretation of the measurements.

Keywords: atom probe tomography, APT, mass spectrum analysis, confidence interval, error bars, decomposition, peak deconvolution, overlap solving, maximum likelihood.

1 Introduction

Atom probe microscopy (APM) is a technique capable of resolving nano-scale composition measurements with a broad application in many areas (Gault et al., 2012). The composition depends on the elemental and molecular identity of ions inferred from time-of-flight (TOF) mass spectroscopy measurements (Müller et al., 1968; Kelly and Larson, 2012). The TOF measurements are converted to mass-to-charge (m/z) and peaks are assigned to ionic species based on the presence and amplitude of resultant mass-peaks. The composition measurement hinges on this assignment, therefore accurate peak identification is key. There are various sources of errors and uncertainty inherent to APM, which have not been consistently quantified.

Sources of error may be random, mainly affecting the precision, or systematic/biased, reducing the accuracy. The true sample composition is clouded by the uncertainties of both the evaporation physics and the limits of detection. After optimising analysis conditions, the principal composition errors may occur in the following order of significance: identification of peaks as the leading cause of composition measurement uncertainty (Haley et al., 2015), followed species-specific loss mechanisms (preferential evaporation (Hyde et al., 2011), detector pile-up (Meisenkothen et al., 2015), ion dissociation (Gault et al., 2016)), background subtraction, peak area/ranging (Hudson et al., 2011) and counting error (Danoix et al., 2007a). However, the impact these factors have on the measurement uncertainty is dependent on the material system. Additionally, spatial uncertainty will also strongly affect the composition measurement of multi-phase materials (Marquis, 2008).

A general discussion of the errors and factors involved in APM have been presented (Gault et al., 2012; Larson et al., 2013). However, analysts have lacked suitable methods and tools for quantifying uncertainty. Therefore, an empirical approach is often taken to quantify the random error which involves taking the standard deviation of multiple samples. Resampling within the observed data is a common statistical approach (Efron, 1979) and has been applied to lateral-

1 INTRODUCTION

composition profiles ([Thuvander, 2016](#)) and cluster measurements ([Philippe et al., 2010](#)), but is not widely reported in APM. Because an accurate theoretical understanding is lacking, the most commonly reported error is the counting error.

Statistical counting error comes from working with limited counts from a stochastic process, in the case of atom probe, the detection of individual ions in specific m/z bins or ranges. [Danoix et al. \(2007a\)](#) constructed a statistical model of this detection by assuming the atom probe measurement is representative of the probed material and that it is a random solid solution. It was shown that the number of detected atoms of a particular type is given by a binomial distribution ([Danoix et al., 2007b](#)), iff detected events are statistically independent. [Danoix et al. \(2007a\)](#) showed the counting error (one standard deviation) for a specific species σ_i with composition C_i , and the total number of counts N is:

$$\sigma_i = \sqrt{\frac{C_i(1-C_i)}{N}} \quad (1)$$

This is the fundamental limit and cannot be improved without taking a larger N . Counting error is the minimum level of uncertainty on any measurement. In most atom probe experiments N is of the order 10^5 – 10^7 rendering the counting error insignificant, but looking at a sub-section of the mass spectrum, a minority species, or sub-volumes, the count of ions involved is reduced and the counting error can become significant.

The typical mass resolving power (MRP) of a modern local electrode atom probe is more than capable of identifying individual isotopes of the same element ([Kelly and Larson, 2000](#)). However, peaks separated by <0.1 Da are typically considered “directly” overlapped, although with suitably fast electronics or a long enough flight-path the MRP can be improved enough to separate $^{56}\text{Fe}^{2+}$ and $^{14}\text{N}_2^{+}$ (0.04 Da peak separation), for example ([Liu et al., 1991](#)). The counting error and resampling techniques only address the random error present.

[Haley et al. \(2015\)](#) investigated the inter-operator systematic bias by comparing composition results produced by multiple operators. They found the identification of ions in m/z peaks could cause a large systematic error in measured composition. This identification is made more difficult when an overlap or interference of two or more species occurs within the same m/z range. Where the identity is uncertain, multiple analyses can be made with different ions iden-

tified in same peak (Li et al., 2011). However, the accuracy can often be improved by using information about the isotopic ratios to solve the peak overlap. This analysis is usually called decomposition or deconvolution (Larson et al., 2013); these analyses not to be confused with methods used to sharpen the peak shape (Ferrige et al., 1991; Johnson et al., 2013).

Solving overlaps improves the accuracy but what is the influence on the precision or scatter of the measurement? Miller et al. (1996) introduced maximum likelihood estimation (MLE) to solve direct peak overlaps and London et al. (2017) extended it to solve any general overlap. Both showed the advantage of MLE over using only a single non-overlapped peak (SP) or least squares (LS) approaches, but neither addressed the impacts on uncertainty in measured composition. This paper aims to address this and discuss factors affecting the systematic bias.

2 Materials and Methods

An example data treatment was performed on an oxide dispersion strengthened (ODS) steel (Fe-0.3Ti-0.3Y₂O₃wt%, (London et al., 2015b)), which contains Y-Ti-oxide clusters. The following ionic species were considered for solving the overlap problem: 24 Da Ti²⁺/C₂⁺, 32 Da TiO²⁺/O₂⁺ and 64 Da TiO⁺/Fe₂O²⁺. Data was acquired with a LEAP 3000X HR in laser pulsing mode (0.4 nJ, 200 kHz rate) with the sample held at 50 K. The following sections define the details of the overlap solving method.

2.1 Defining Overlaps

All the ionic species which may be overlapped must be specified. For each species an isotopic fingerprint is calculated from tabulated data (Berglund and Wieser, 2011). The peak width is defined by a parameter related to the mass resolution of the data (London et al., 2017), and peaks are assigned to specific *m/z* windows or ranges. When a *m/z* range contains two or more theoretical mass-peak positions, then those ions are considered overlapped. Because theoretical mass positions are used, the *m/z* spectrum must be properly calibrated. Figure 1 shows the section of an example *m/z* spectrum, with various ions contributing to different *m/z* peaks.

Table 1 shows the various ionic species from Figure 1 at specific *m/z* positions and their nat-

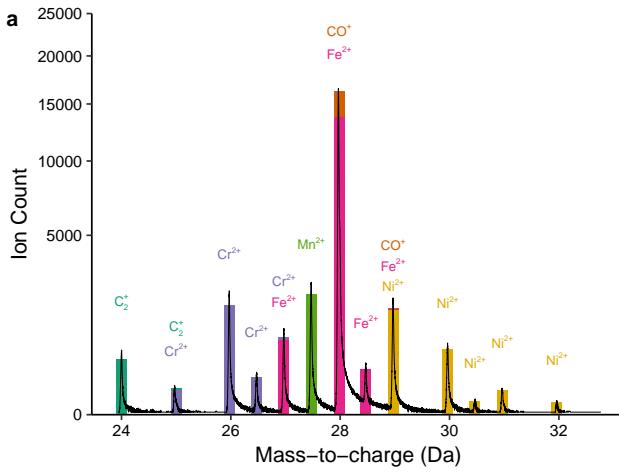


Figure 1: Labeled mass spectrum. Coloured bars show the windows or “ranges” of each peak, and the stacked heights represent the contribution of different ions to the total peak count.

m/z	C2	Cr	Fe	Mn	CO	Ni
24.0	0.978					
25.0	0.022	0.043				
26.0		0.838				
26.5		0.095				
27.0		0.024	0.058			
27.5				1.000		
28.0			0.917		0.989	
28.5			0.022			
29.0			0.003		0.011	0.683
30.0						0.261
30.5						0.011
31.0						0.036
32.0						0.009

Table 1: Abundance matrix with ranges as rows and ions as columns. The entries are the natural abundances for each ion in each range. Rows of multiple entries are overlapped peaks.

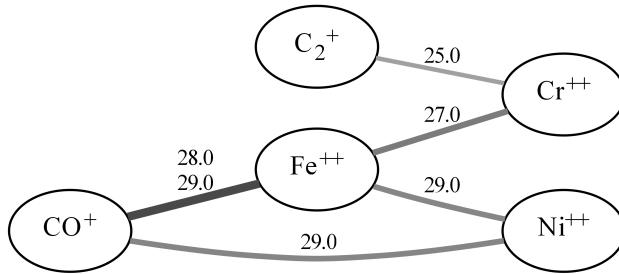


Figure 2: Overlap graph: overlapping ionic species (nodes) are connected by lines, peak positions are shown in text. The thickness and darkness of the line indicates the uncertainty of solving that overlap assuming an equal quantity of all ions present. Thicker and darker means more uncertainty as detailed in section 2.3.

ural abundance forming an abundance matrix [A]. Pairs of overlapped ions can be constructed by finding rows in [A] with multiple entries. Each overlap pair can also overlap with additional species. For example, C₂⁺ at 25 Da is connected to Cr²⁺, but Cr²⁺ is also connected to Fe²⁺ at 27 Da, hence C₂⁺ is connected to Fe²⁺ through Cr²⁺. Therefore a graph of overlapped ions can be constructed. All the ions connected within one graph are called an overlap group. The overlap graph for the ions from Figure 1 is shown in Figure 2. Note the Mn²⁺ peak has some contribution from the preceding peak's tail. It is assumed this kind of overlap can be resolved by suitable choice of background removal and range width; therefore it does not appear in the overlap graph. There may be more than one group of overlaps in the same mass spectrum, but these can be considered as independent problems to solve. This equates to separating the abundance matrix into smaller parts, which simplifies the numerical solving of the overlaps.

If the abundance matrix of a specific overlap problem contains more ions than peaks then there is no unique solution; the matrix is rank deficient as noted by [London et al. \(2017\)](#).

2.2 Separating overlaps

Solving the overlaps can be considered as an optimisation problem where the composition of overlapped ions \mathbf{p} is given by:

$$N\mathbf{A}_{ij}\mathbf{p}_j = \mathbf{r}_i \quad (2)$$

where N (scalar) is the total number of counts of ions, \mathbf{A} is the abundance matrix defined above and \mathbf{r} are the background subtracted counts in each peak. Equation 2 can be optimized in a number of ways: minimising the sum of squared residuals, least squares (LS), or maximising the likelihood, maximum likelihood estimation (MLE). Likelihood expresses the probability of observing a particular set of data as a function of a parameterised statistical model (Pawitan, 2001). MLE describes the likelihood of a specific overlap composition (parameters) given the observed peak counts (data). Miller et al. (1996) modelled the probability of an individual ion being detected in one particular mass range as a multinomial distribution. Following the work of London et al. (2017), the following log-likelihood function based on the multinomial distribution is proposed (derived in Appendix 1):

$$\mathcal{L}(\mathbf{r}, \mathbf{p}) = \mathbf{r}^T \log([\mathbf{A}] \mathbf{p}) \quad (3)$$

Note, this corrects an error made by (London et al., 2017) where the MLE was formulated in terms of the number of counts of each ion. The estimated composition $\hat{\mathbf{p}}$ is found by minimising the negative log-likelihood function numerically by varying \mathbf{p} . The total number of fitted counts N is not optimised by the likelihood estimate. While N does not affect the overlap composition, it does alter the overall composition when the overlap group is summed with other overlap groups and non-overlapped peaks. Therefore, a least-squares estimate of the fitted counts \hat{N} is made using Equation 2 with $\mathbf{p} = \hat{\mathbf{p}}$.

2.3 Overlap Uncertainty

With an aim of defining the uncertainty arising from peak overlaps two examples are considered, Fe^{2+} overlapped with either Cr^{2+} or CO^+ . Figures 3a and 3c show the natural abundance and peak positions of Cr^{2+} with Fe^{2+} and CO^+ with Fe^{2+} respectively. Intuitively, comparing these plots, there is a different degree of difficulty in estimating the composition. For $\text{Cr}^{2+}/\text{Fe}^{2+}$ the composition could be estimated by simply ignoring the contribution of the 27 Da peak with little loss in accuracy and precision. Whereas with CO^+ and Fe^{2+} the overlap cannot be separated so easily.

Using Equation 3, the likelihood of a particular set of peak counts can be calculated as a

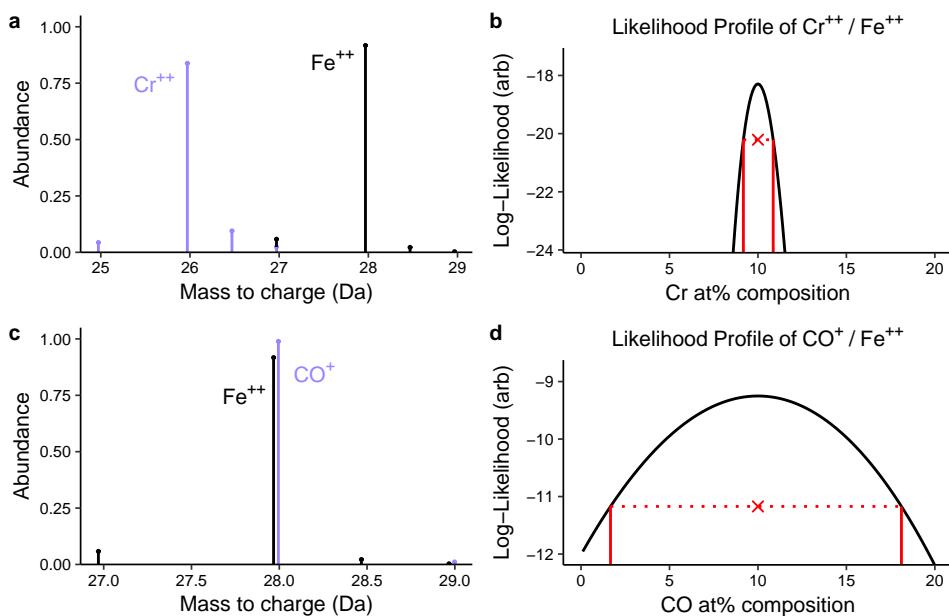


Figure 3: Examples of simulated Fe/Cr and Fe/CO overlaps, 90% Fe in each with 1000 counts total. (a, c) Natural abundances and mass positions of Cr^{2+} with Fe^{2+} and CO^+ with Fe^{2+} respectively (equal amounts). (b, d) The log-likelihood function as a function of Cr and CO composition respectively. The cross indicates the maximum likelihood solution. The red vertical lines mark the 95% confidence interval. Lower curvature of the likelihood profile indicates less information and lower certainty in the answer (wider CI_{95}).

function of composition. Simulated peak counts of 90% Fe and 1000 total counts were made. The resulting log-likelihood is plotted in Figures 3b and 3d. Both plots have a maximum at the expected composition of 10%, but with Cr²⁺ the likelihood is sharp and with CO⁺ the likelihood is much broader. This is a valuable property of the likelihood function, the maximum is useful for obtaining point estimates, but whole shape shows the contribution of the data to the parameter of interest. In particular, the curvature at the maximum can, with certain conditions, be inversely related to the standard deviation of the estimated parameter (see Appendix 2). The curvature of Equation 3 is given by:

$$\frac{\partial^2 \mathcal{L}}{\partial \mathbf{p}_m \partial \mathbf{p}_k} = \sum_{i=1}^k \frac{(\mathbf{r}_i \mathbf{A}_{ik} \mathbf{A}_{im})}{\left(\sum_{j=1}^m \mathbf{A}_{ij} \mathbf{p}_j \right)^2} \quad (4)$$

As evident from the numerator of Equation 4, the curvature is related to the product of the abundance of different species and the counts in that mass range. Therefore, overlaps with a small product of abundance in a particular range will have a more curved likelihood function, be more sensitive to small changes in composition and have high precision. Conversely, species with a large shared abundance in the same peaks will give a slowly varying likelihood function with more uncertainty about the maximum, and therefore lower precision. For example, in Figure 3c CO⁺ and Fe²⁺ share significant intensity in the 28 Da peak, and only the much smaller peaks of Fe²⁺ 27 Da and 28.5 Da are available to constrain the amount of Fe²⁺ in the 28 Da peak. This results in a much broader log-likelihood in Figure 3d and a correspondingly larger range of uncertainty in the composition of CO⁺. Equation 4 can be used to mathematically estimate the composition uncertainty, what is its origin?

When peaks overlap there is a loss of information. The ions detected have a specific identity, either CO⁺ or ⁵⁶Fe²⁺, but our detection of them is simplified to the total count in a peak. Without other information, such as kinetic energy sensing (Kelly, 2011), we are blind to the true identities. MLE is making an estimate of the most likely proportion of ions in the overlapped peaks given the measured data and naturally takes account of stochastic uncertainty of information lost in the overlap. Appendix 2 shows how Equation 4 is related to the standard deviation or standard error σ_i of composition \mathbf{p}_i . Because σ is proportional to the square root inverse of Equation 4, then σ is reduced proportionally to $N^{-1/2}$ as in Equation 1. Returning to

Figure 3c, with sufficient counts, the composition becomes statistically more certain, because there is a lower probability of observing $^{56}\text{Fe}^{2+}$ without also observing some intensity in the other isotopes. However, the CO/Fe overlap will always have a larger σ than the Cr/Fe overlap for the same number of counts. Thus, MLE mathematically captures the “difficulty” of solving certain overlaps.

2.4 Uncertainty Measures

One common way of reporting uncertainty is to use a confidence interval (CI) and this interval gives a range of certainty for a measured value (Neyman, 1937). A CI is given for a specific confidence limit, such as 95%, written as CI_{95} . If an experiment is repeated, the predicted CI_{95} should contain the true value being measured 95% of the time. The vertical red lines in Figure 3 show the range of plausible values of composition estimated by the profile likelihood method (Pawitan, 2001). The CI_{95} is essentially the values of \mathbf{p} that satisfy:

$$\mathcal{L}(\mathbf{r}, \mathbf{p}) > \mathcal{L}(\mathbf{r}, \hat{\mathbf{p}}) - \frac{1}{2}\chi_1^2(0.95) \quad (5)$$

where χ_1^2 is the chi-squared distribution with one degree of freedom and 0.95 is the level of confidence. When the MLE depends on more than two parameters, a Wald test can be used to give a CI (Pawitan, 2001). Again, as shown in Appendix 2, the standard deviation (composition error) can be estimated via approximation to the normal distribution, and this can be used to define CI_{95} as:

$$\hat{\mathbf{p}} \pm 1.96\sigma \quad (6)$$

Where 1.96 comes from a two-tailed test of the cumulative normal distribution for a 95% CI. These mathematical estimates of uncertainty are simple to calculate and can be applied to experimental measurements or to define the minimum number of ions required for sufficient precision in a planned experiment. Returning to Figure 2, the thickness of the connecting lines indicates the uncertainty calculated starting with Equation 4. Thicker darker lines indicate more overlapped intensity and expected higher uncertainties. For the purpose of preliminary inves-

m/z	Count	Species	C ₂	C ₄
24.0–24.2	732	$^{12}\text{C}_2^+$ or $^{12}\text{C}_4^{2+}$	97.79	95.63
24.5–24.7	17	$(^{12}\text{C}_3^{13}\text{C})^{2+}$	0.00	4.29
25.0–25.1	4	$(^{12}\text{C}^{13}\text{C})^+$ or $(^{12}\text{C}_2^{13}\text{C}_2)^{2+}$	2.20	0.07

Table 2: Details of the peak overlap at 24 Da including the peak positions, ions and natural abundance of C₂ and C₄, using data from ([Sha et al., 1992](#)).

tigations, these uncertainties are made assuming equal amounts of all the ions in the overlap group—requiring no prior knowledge except to speculate at the ions present. In the next section, the new measurement of uncertainty defined above is compared to existing methods.

3 Results

3.1 Comparison of Methods

The following example is taken from [Sha et al. \(1992\)](#) who investigated the overlaps of a Fe–1.85wt.%C alloy. Sha observed an overlap of C₂⁺/C₄²⁺ at 24 Da and calculated the ionic composition by a simple single-peak method (SP) using only the counts of the 24.5 Da peak and the isotopic abundance of $(^{12}\text{C}_3^{13}\text{C})^{2+}$ species, values given in Table 2. For comparison with the SP method, the methods of LS and MLE were also applied to the same data. Each of the methods gives a different C₄ concentration and CI₉₅: SP 52±4%, LS 58±20% and MLE 64±26%. The fit achieved by SP is not perfect, as noted by Sha, 16 ions are expected at 25 Da, but only 4 are detected. This may indicate some isotopic detection bias. The predicted CIs also differ between the methods, with SP the narrowest and MLE having the widest. However, because the true composition is not known then it is difficult say which method provides an accurate estimate and CI.

To investigate the reliability of the predicted CIs, 10,000 simulated data sets were created from a multinomial probability (as per [Miller et al. \(1996\)](#)) with an ionic composition of exactly 40/60% C₂⁺/C₄²⁺ at 24 Da, 50% detector efficiency and 1406 total counts giving 753 detected counts on average. Each simulated sample was solved by the three methods above and a 95% CI predicted. 50 sorted random samples and their CI₉₅ are shown in Figure 4. The mean and

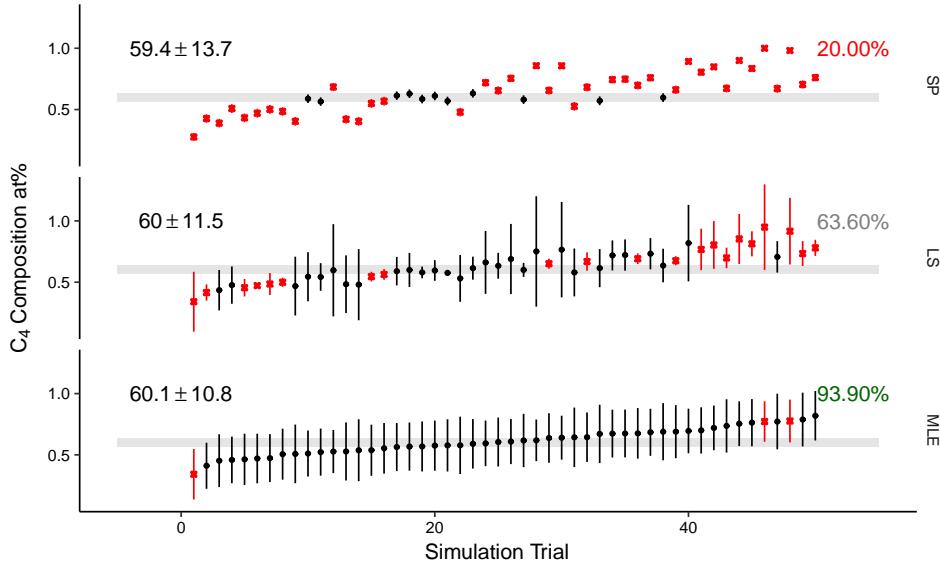


Figure 4: Simulation results of the C_2^+/C_4^{2+} overlap (in the ratio exactly 40:60) solved using a single-peak (SP), least squares (LS) or maximum likelihood estimate (MLE), mean \pm standard deviation shown on the left. Arranged by increasing MLE estimate, each trial is independent. Points show the composition estimate and lines show the predicted CI. The grey band is the true spread of compositions in the simulation. CI are coloured black for containing the true value and red for missing it. How often the CI captures the true value is shown on the right.

standard deviation of all the simulated data are shown on the left of Figure 4. The tally of how many times the predicted CI actually contained the true value is the CI coverage, and is shown on the right of Figure 4.

The 3 methods do not agree on the average value. The SP method relies on a peak of very few counts (~ 8) and experiences some systematic bias (loss of accuracy) because of this. Additionally, this method has the highest standard deviation, and so has low precision. LS and MLE perform very similarly, with MLE having the lowest standard deviation (highest precision). While the average and standard deviations of the results are similar between the different methods, the coverage of the predicted CIs are very different. The SP solution, with error given by Equation 1, is much too narrow as it makes no account of the additional difficulty of solving the peak overlap. The predicted CI_{95} was only correct 1 in 5 times, rather than the expected 19 in 20 times. The CI for LS is given by the residual standard error with the assumptions of normally distributed residuals and equal variance for each peak (Hansen et al., 2013). Nei-

ther of these are good assumptions in this situation due to the small peak counts, leading to a narrower CI which only captured the true value 60% of trials. The CI predicted from MLE (Wald test) captures the true value 94% of the time, and therefore is an appropriate 95% CI. [Sha et al. \(1992\)](#) noted a 10% increase in C-concentration after solving the overlap, therefore the identity of this peak is significant in determining the overall carbon composition. The error bounds calculated by MLE here, although much larger than the counting error (Eq 1), are much more representative of the uncertainty in the experiment. Next some other practical examples are considered.

3.2 Monte Carlo Uncertainty

Practically it can be difficult to propagate the error calculated from Equation 6. However, numerical simulations, like that demonstrated in Figure 4, which sample from appropriate distributions can be used to produce error estimates ([Anderson, 1976](#)). With a model for the statistical distribution of counts in each mass-peak, multiple random simulations, or Monte Carlo (MC) trials can be made and compositions estimated for each trial. In this manner, many simulated mass-peaks are generated, one such simulation is shown in Figure 5a. The input data is similar to that shown in Figure 1, with Cr20-Fe60-Ni20 at% and a multinomial distribution is assumed for the peak counts. The grey bars are the average input data and the black error bars indicate the spread of the distribution of MC trials used. One single set of peak counts is shown by the red crosses. Each set of peaks is solved and a distribution of compositions is accumulated. The average composition is shown in Figure 5b, again the red crosses show a single simulated data point and the error bar indicates twice the standard deviation of the estimated compositions. This numerical methodology is extended beyond a single overlap group to real data shown next.

3.3 Case Study: Line profile

A section of atom probe data from a Fe-ODS steel is shown in Figure 6a. This contains two large Y-Ti oxide clusters and several smaller clusters. The composition of overlaps between $\text{Ti}^{2+}/\text{C}_2^+$, $\text{TiO}^{2+}/\text{O}_2^+$ and $\text{TiO}^+/\text{Fe}_2\text{O}^{2+}$ ions are estimated, with suitable error bars estimated from the MC method in the previous section. All ions shown in Figure 6a were split into 12

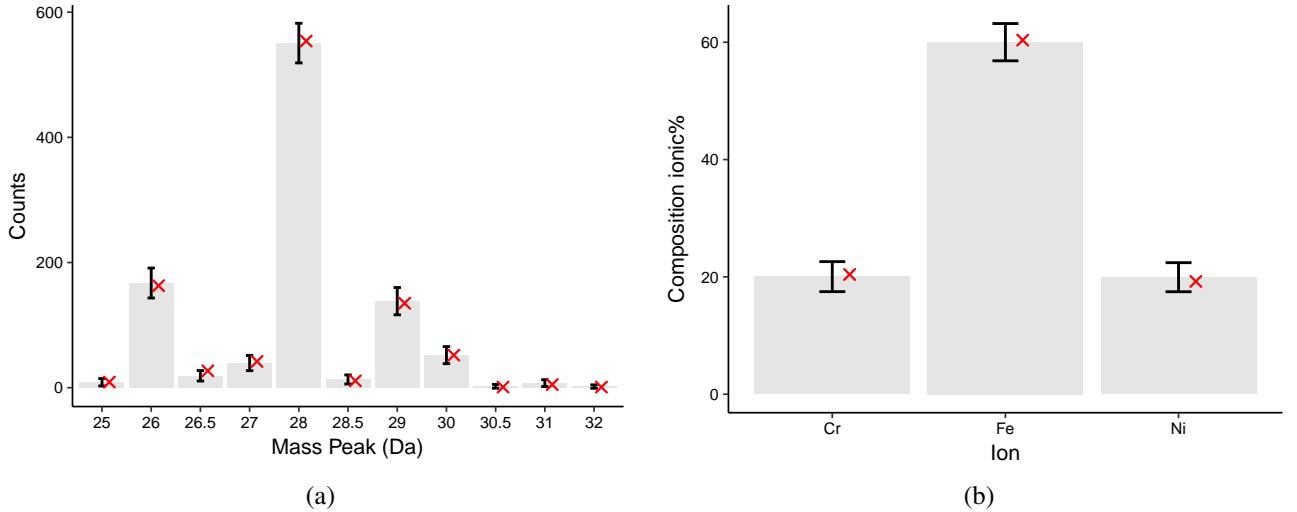


Figure 5: (a) Grey bars: background subtracted counts for each m/z peak, error bars: two standard deviations (2σ) of the multinomial distribution used in the MC method, red crosses: one individual MC trial. (b) Grey bars: mean result of MLE of the MC simulated peak counts in (a), black error bars: 2σ of the resulting composition distribution, red crosses: the solution to the single MC measurement shown in (a).

sections and the composition calculated at each point to produce an overlap-free composition line profile, Figure 6b. The $\text{TiO}^{2+}/\text{O}_2^+$ overlap can greatly alter the measured Ti:O ratio in oxide clusters in these materials, with approximately 30% of the total counts from the clusters in this overlapped peak (London et al., 2015a). The two large clusters in the line profile have very different amounts of TiO^{2+} and O_2^+ but this difference has been successfully accounted for by the MLE. Before solving the peak overlaps, the second cluster apparently contained an increased C-content, but this was due to the overlap at 24 Da $\text{Ti}^{2+}/\text{C}_2^+$. The Ti-composition profile from Figure 6b is shown in isolation in Figure 6c. As well as the overlap solved composition, the composition calculated by considering each of the overlaps as only having a single identity, either “R1” [Ti^{2+} , TiO^{2+} and TiO^+] or “R2” [C_2^+ , O_2^+ and Fe_2O^{2+}], are also shown. These single-identity composition profiles demonstrate systematic bias present from the peak identification, which is much greater than the error bars displayed (calculated from equation 1). The error bar at 294 nm, is about 40% larger than the counting error alone, this shows a modest increase the total composition uncertainty from the overlap uncertainty plus the non-overlapped

species.

4 Discussion

The commonly used counting error equation (Eqn. 1) is a suitable estimate of the minimum composition error of non-overlapped peaks. Indeed, it does describe the distribution of counts of ions into overlapped peaks, but when peaks are overlapped, information about the ion identity is lost. If a peak is identified entirely as a single ion, currently the most commonly applied method, a reduction in accuracy occurs (as shown in Figure 6c). Solving the overlap by one of the stated methods brings some improvement in accuracy but there is a variable amount of uncertainty relating to the overlap difficulty, as represented visually by the line thicknesses in Figure 2. This additional source of uncertainty is well described by the error estimated from the MLE. The MLE-predicted CI, though wider than counting error alone, are more representative of the precision of the result. The MLE has also been shown to be the method with the smallest standard deviation and closest to the true value in simulations ([Miller et al., 1996](#); [London et al., 2017](#)), showing it is an advantageous method to use. However, as with all techniques there are some disadvantages and limitations.

The primary disadvantage is the increased computation required in the MLE. While the calculation of a single MLE is very quick, several thousand calculations can take several minutes for the MC method above. Another, mostly practical disadvantage is the potential for numerical instability: the MLE may not converge to a maximum. This is a particular problem with overlap groups of very many ions (>20) or when compositions are very close to zero. This limitation can be overcome with suitably robust numerical methods but requires more input than a simple LS fit. Finally, the MLE is only as good as the assumption of multinomial distribution that underpins it. If, for whatever reason, this assumption is not valid, then the MLE will not contain valid information either. For example in the case of fewer than 10 total counts, significant bias could be present and an alternative formulation may be necessary.

One of the limitations of all overlap-solving methods is the reliance on natural abundance data. For some light elements, such as boron and carbon, there is an uncertainty in the terrestrial abundance; for example the ^{12}C abundance range is 0.9885–0.9904 ([Berglund and Wieser,](#)

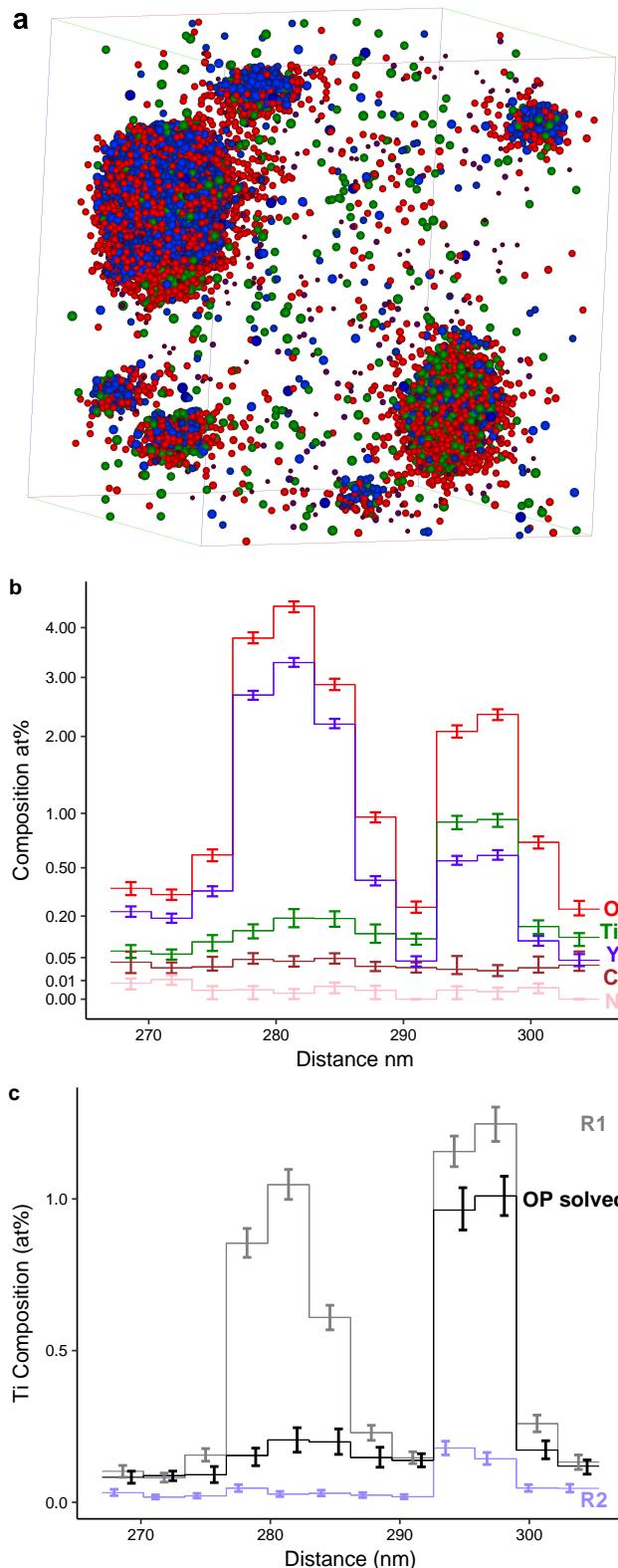


Figure 6: (a) Section of 3D reconstructed data from a Fe-Y-Ti ODS steel. Colour key: Y-containing (blue), Ti-containing (green), O-containing (red) and C (brown). Fe ions are not rendered for clarity. (b) Composition line profile from top to bottom of the data shown in (a), with the peak overlaps solved for each distance point. 95 % confidence limits are shown by the error bars, calculated by the Monte Carlo method described in the text. (c) The Ti profile from (b), as calculated using single identities R1 (Ti^{2+} , TiO^{2+} and TiO^+), R2 (C_2^+ , O_2^+ and Fe_2O^{2+}) or by solving the overlaps (labelled OP solved).

2011). While not as important for smaller samples, in larger sample sizes this will place a lower limit on the minimum achievable error. Another key issue is the assumption that all ions are detected with equal probability. For certain species, significant loss of certain isotopes is observed (Thuvander et al., 2011; Meisenkothen et al., 2015). In principle, these can be accounted for in [A], but additional information would be required, also bringing its own uncertainty.

Most of the preceding discussion considers primarily random errors, whereas the loss of specific ions is a systematic bias, and will affect accuracy. The following section describes when statistics also brings an element of systematic bias to the MLE.

4.1 Monoisotopic limit bias

When two monoisotopic (containing a single isotope) species overlap, there are more unknowns than knowns in Equation 2 and it has no unique MLE estimate. However, a species may appear practically monoisotopic depending on the counts and abundance of side peaks. The problem may appear solvable, but if a species is practically monoisotopic, bias will be introduced. In the case of an ionic isotopic distribution where there is one prominent peak, the probability that no other peaks are detected is given by:

$$P(p, n) = 1 - p^n$$

where p is the natural abundance of the prominent peak and n is the number of ions. This can be rearranged to give the number of ions required so there is a $P = 99\%$ chance at least one count will be observed outside the prominent peak:

$$n = \frac{\log(1 - P)}{\log(p)} - 1 \quad (7)$$

So when solving an overlap of TiO^{2+} with O_2^+ , $p(^{48}\text{Ti}^{16}\text{O}^{2+}) = 0.736$, no side peaks of TiO^{2+} will be detected more than 1% of the time when there are fewer than 14 counts. This means, when there are only 14 counts of TiO^{2+} , with a probability of more than 1% no side peaks are detected and the overlap will *appear* to only contain O_2^+ , even if it is purely TiO^{2+} . This introduces bias to the measured composition. The monoisotopic limit ($P=99\%$) for other

	Exp. Counts	SP			LS			MLE		
		C ₂	C ₄	ε	C ₂	C ₄	ε	C ₂	C ₄	ε
24 Da	732	352.1	376.1	3.8	314.0	417.9	0.1	266.4	465.5	0.1
24.5 Da	17	0.0	16.7	0.3	0.0	18.6	-1.6	0.0	20.7	-3.7
25 Da	4	7.8	0.3	-4.1	7.0	0.3	-3.3	5.9	0.3	-2.3
RSS				31.7			13.4			18.9
χ^2 P-value				0.12			0.24			0.35

Table 3: From the fits performed in section 3.1: Fitted counts for both ions, residuals (ϵ), residual sum of squares (RSS) and chi-squared P-value with 2 degrees of freedom χ^2 are shown for each fitting method.

elements are: ¹²C 415 counts, ¹⁶O 1930 and ¹H 30700. Therefore, depending on the overlapped ions and the number of counts, bias may be introduced from this practical limitation. When practically monoisotopic species overlap, there is not enough information present in the peak counts alone to determine the composition. The MLE will return a (biased) estimate, but it will not be possible to compute the uncertainty from Equation 4 because the resulting matrix is singular. Therefore, accepting a 1% probability of bias, the number of ions collected should exceed that given by Equation 7.

4.2 Goodness of fit

If the overlap-solved fit is poor, not all the ions have been specified or that the natural abundance does not match the experiment. Therefore it is important to take note of when the fit does not agree well with the measured data. Two methods are proposed to inspect the fit: (1) peak residuals and (2) Chi-squared goodness of fit. Table 3 shows the counts of each ion in each peak as found by the three different methods for the example considered in section 3.1. The peak residuals (ϵ) are the difference between the observed and fitted peak counts. The residuals are positive for all the methods for the peak at 24 Da, meaning this peak has too many counts compared to the expected value, and conversely, the residuals for the other peaks are negative. To reduce the residual, the 24 Da peak should be smaller or the other peaks larger, or some combination of the two; the residual offers no preference for which is correct.

The residual squared sum (RSS) describes the absolute magnitude of all of the residuals and indicates the total difference of the fit to the observed data. Inspecting the individual peak residuals may also help to identify peaks which are poorly fitted, however even when only a single peak is poorly fitted, the residual is balanced among all of the peaks. The LS method has the smallest RSS, as seen in Table 3, because LS minimises this metric. The SP method has the largest RSS and MLE has a smaller RSS but not as small as the LS fit. MLE maximises the likelihood of the data, and this is not the same as minimising the residual.

The chi-squared (χ^2) test statistic is another commonly applied metric of fit. The χ^2 test statistic is given in terms of the observed and expected (fitted) data:

$$\chi_c^2 = \sum_i \frac{(Obs_i - Exp_i)^2}{Exp_i} \quad (8)$$

This test statistic is compared to cumulative χ^2 distribution to derive a P-value. In the case of overlap solving, the solution should have as large a P-value as possible, meaning that the variation of the fit error is as random as possible. In Table 3 the χ^2 P-value indicates the order SP < LS < MLE, with MLE having the largest P-value. However, the fit was not optimised to maximise χ^2 , therefore it is primarily useful to indicate significant errors—when very small P-values are observed.

These two metrics of fit can help identify mistakes in the overlap solving, but how can mistakes identified be corrected? Usually a bad fit occurs because the wrong ions have been specified or an ion of significant quantity has not been included. The following section introduces a third metric which can be used guide the identification of ions used and therefore reduce bias.

4.3 Identifying ions

The identification of ions is required for all forms of APM and is a major source of systematic error (Haley et al., 2015). Defining what ions are present or expected is difficult due to experimental factors and is often determined by operator experience. Thus a significant inter-operator bias may be introduced. To investigate this effect, a simulated overlap of Fe²⁺/Ni²⁺ ions was made by drawing from a multinomial distribution with an composition of 90% Fe and 10% Ni

of 1000 total counts. The overlap was solved by MLE and LS with Si^+ included. Even though no Si should be detected, due to stochastic fluctuations in the data, MLE or LS will sometimes find it beneficial to include some Si in the fit to improve the likelihood or reduce the residual respectively. In this test, LS found 4.4% Si and MLE 3.9% Si on average. Such a large quantity of Si is found because of the intensity of this overlap. However, MLE predicts a smaller quantity of the falsely included species than LS, suggesting MLE may be more robust to the identification of ions than LS.

Including Si in the overlapped ions (model) above is an example of over-fitting the data. However, there are methods of model selection, like that introduced by [Akaike \(1974\)](#)—now known as the Akaike information criterion (AIC). The AIC can be used to compare the relative merit of models based on the number of parameters k and the maximum likelihood with those parameters \mathcal{L} :

$$AIC = 2k - 2\mathcal{L} \quad (9)$$

The AIC is reduced with an larger likelihood (better fit) but is penalised for models with more parameters. The benefit of increased fit must be significant enough to justify adding another parameter. Therefore, with a set of different ions to be considered for an overlap, the AIC may be used to decide which ions to use. In the Fe/Ni/Si example, the AIC value of models with and without Si was compared and AIC selected the correct model 92% of the time.

Figure 7 shows another example: the counts of ions near the 28 Da peak in a zirconium dataset from [Hudson et al. \(2011\)](#). These peaks can be fitted using Al/Fe with the possibility of CO^+ present at the 28 Da peak. When CO^+ is included, the measured composition is $9.16 \pm 9.84\%$ CO^+ and the residual equals zero because the choice of ions can perfectly fit the data. In this case, it is difficult to say whether CO^+ should be included or not, as the true answer is not known. [Hudson et al. \(2011\)](#) stated the relative isotopic abundances agreed “within the margin of error” and therefore the contribution of CO^+ was ruled out.

Can AIC guide the identification of the ions in this case? The Al/Fe/CO fit has a smaller AIC than the Al/Fe model, but only by 1.1. [Burnham and Anderson \(2003\)](#) suggest a difference in AIC of least 2 for it to be considered significant difference. Adding only 10 additional counts

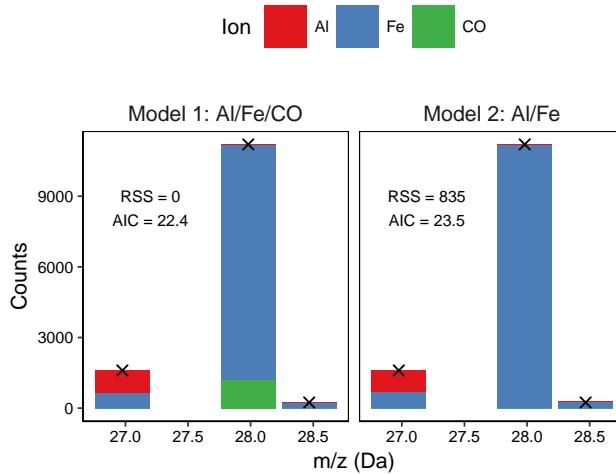


Figure 7: Choice of ions in a Al/Fe/CO overlap. Two models are fitted, Al/Fe/CO and Al/Fe, the bars show the fitted results and the crosses mark the observed peak counts. The residual squared sum (RSS) and Akaike information criterion (AIC) are shown in text to show the acceptability of each model’s fit.

to the 28.5 Da peak swaps the AIC result. Therefore AIC only offers weak evidence to include CO^+ . [Hudson et al. \(2011\)](#) were probably correct to exclude CO^+ in this case, but this highlights difficulty in identifying ions, even when using AIC. The 28 Da peak contained 11,200 counts which would often be classified as “enough counts”, ~1% counting error, but again the overlap difficulty plays a significant role. The large uncertainty in CO^+ content (0–20%) is another symptom of the difficulty of this problem.

Returning to the Fe/Ni/Si example, the sensitivity of AIC to the Si content can be investigated by varying the content of Si in simulated data and comparing the AIC of Fe/Ni or Fe/Ni/Si models. With 1000 counts, AIC prefers the simpler Fe/Ni model until the Si content reaches 1.5%, however, with more than 1.5% Si in the data, AIC prefers the more complex Fe/Ni/Si model. This threshold value is reduced proportionally with the square root of total counts. AIC is also more sensitive to simpler overlaps, if Si is replaced with Al, then the threshold value is reduced to 0.17 %.

Therefore the overlap uncertainty affects not only the precision of the estimated composition, but also the difficulty of which ions to include. However, AIC can be used as a quantitative measure to show the relative merit of different ion identifications.

4.4 Improvements

In all the analysis presented above, the peak counts are quantified from the m/z spectrum in a very simple manner. Using methods which take account of the whole peak shape will undoubtedly bring improvement, especially in robustly removing the influence of peak tails. For example, [Johnson et al. \(2013\)](#) used full-peak shape fitting and a least-squares method to constrain the isotopic abundances; this could be improved by applying MLE to constrain the solution instead.

A minimum abundance specification is necessary due to limited counts and the influence of the background making small peaks unreliable for quantification. The current use of a single value for the minimum detectable abundance does not take account of individual ionic compositions and a varying local background. These effects could be incorporated to the method, using a criterion: signal count $> 14.1\sqrt{background}$ ([Larson et al., 2013](#)), after estimating the signal count from an initial calculation of composition.

The assumption that detection efficiency is independent of composition and isotope, does not always hold. Additional information could be supplied to the MLE to take account of these discrepancies. However, this would require more detailed knowledge of both the evaporation physics and electronic detection system.

5 Summary

APM is ideal for detecting subtle changes in composition due to microstructural evolution, but significance of these changes should be kept in relation to the uncertainty of the measurement. The uncertainty in composition can be accurately and reliably estimated using maximum likelihood methods, and in the presence of severe overlaps, the uncertainty can be much greater than that predicted from counting error alone. An analyst needs to be careful not to misrepresent the data with overly optimistic/narrow error bounds. The difference in the size of an error bar may lead to noise being misinterpreted as being actual information.

Ultimately, the MLE method presented primarily deals with the random counting error and not systematic errors arising from instrumental and physical effects, which may be much larger.

To address the identification of ions used, an objective function (such as AIC) is anticipated to reduce inter-operator bias and to give confidence to the identification. However, a greater effort is required by the community to address the biases and uncertainty arising from the instrument, sample, evaporation, detection, reconstruction and peak identification processes.

Implementations of the methods described, written in MATLAB, are available at
<http://AtomProbeLab.sourceforge.net>.

Acknowledgments

Many thanks to the colleagues who provided discussion and feedback, especially Dan Haley and Hazel Gardner of the University of Oxford and Alfred Cerezo. As well as members of CCFE, including Daniel Mason and Max Boleininger for many mathematical conversations. This work has been carried out within the framework of the EUROfusion Consortium and has received funding from the Euratom research and training programme 2014-2018 under grant agreement No 633053. The views and opinions expressed herein do not necessarily reflect those of the European Commission. To obtain further information on the data and models underlying this paper please contact PublicationsManager@ccfe.ac.uk

Appendix 1

The log-likelihood of the multinomial distribution can be derived from the multinomial probability distribution of K bins, for a random variable \mathbf{R} :

$$P(\mathbf{R} = \mathbf{r}; N, \mathbf{q}) = N! \prod_{i=1}^K \frac{\mathbf{q}_i^{\mathbf{r}_i}}{\mathbf{r}_i!}$$

where \mathbf{r}_i is the count in the i th bin and \mathbf{q}_i is the probability of any single trial belonging to that bin (success). In this distribution \mathbf{r}_i sums to N and \mathbf{q}_i sums to 1. The log-likelihood \mathcal{L} is given by:

$$\begin{aligned}
 \mathcal{L}(\mathbf{q}, \mathbf{r}) = \log P &= \log \left(N! \prod_{i=1}^m \frac{\mathbf{q}_i^{\mathbf{r}_i}}{\mathbf{r}_i!} \right) \\
 &= \log(N!) + \log \left(\prod_{i=1}^m \frac{\mathbf{q}_i^{\mathbf{r}_i}}{\mathbf{r}_i!} \right) \\
 &= \log(N!) + \sum_{i=1}^m \log \left(\frac{\mathbf{q}_i^{\mathbf{r}_i}}{\mathbf{r}_i!} \right) \\
 &= \log(N!) + \sum_{i=1}^m \mathbf{r}_i \log \mathbf{q}_i - \sum_{i=1}^m \log(\mathbf{r}_i!)
 \end{aligned}$$

However, the probability for success in each bin is actually given by the matrix multiplication of the abundance matrix $[\mathbf{A}]$ and the overlap composition \mathbf{p} :

$$\mathbf{q} = [\mathbf{A}] \mathbf{p}$$

Therefore the summation over \mathbf{q}_i above can be expressed as a matrix multiplication with \mathbf{r}^T to give:

$$\mathcal{L}(\mathbf{p}, \mathbf{r}) = \mathbf{r}^T \log([\mathbf{A}] \mathbf{p}) + \log \left(\sum_{j=1}^m \mathbf{r}_j \right) - \sum_{j=1}^m \log(\mathbf{r}_j!) \quad (10)$$

Only the first term of $\mathcal{L}(\mathbf{p}, \mathbf{r})$ depends on \mathbf{p} , therefore the maximum likelihood estimate may be made by considering only the following:

$$\mathcal{L}(\mathbf{p}, \mathbf{r}) = \mathbf{r}^T \log([\mathbf{A}] \mathbf{p})$$

Appendix 2

The observed Fisher information is given by the expectation value of the second derivative of likelihood function w.r.t θ ([Lehmann and Casella, 1998](#)):

$$\mathcal{I}(\theta) = -\text{Expectation} \left[\frac{\partial^2}{\partial \theta^2} \mathcal{L}(X; \theta) \mid \theta \right]$$

where $\mathcal{L}(X; \theta)$ is the likelihood function, the probability for the data X given the model parameters θ . $\mathcal{L}(X; \theta)$ is maximised to find the parameter estimate $\hat{\theta}$. If the MLE is a consistent estimator and the log-likelihood can be adequately approximated by a quadratic function (Geyer, 2013), the lower limit of the variance can be estimated from the Cramer-Rao bound:

$$Var(\hat{\theta}) \geq (\mathcal{J}(\theta))^{-1} \quad (11)$$

This means that the uncertainty of the solution to equation 3, is inversely related to the curvature at the solution. Using the symbols defined section 2.2, the second derivative of equation 3 w.r.t \mathbf{p} is:

$$\frac{\partial^2 \mathcal{L}}{\partial \mathbf{p}_m \partial \mathbf{p}_k} = \sum_{i=1}^k \frac{(\mathbf{r}_i \mathbf{A}_{ik} \mathbf{A}_{im})}{\left(\sum_{j=1}^m \mathbf{A}_{ij} \mathbf{p}_j \right)^2} = \mathbf{H} \quad (12)$$

This is known as the negative Hessian, because it is derived from the negative log-likelihood and describes the local curvature.

Equation 11 also allows confidence intervals (CI) to be computed. A Wald interval can be constructed, assuming \mathcal{L} is regular (Lehmann and Casella, 1998). Using equation 11, the asymptotic Normal covariance (fitting the \mathcal{L} to a quadratic) is estimated by the inverse of the negative Hessian (equation 12) :

$$Covar(\mathbf{p}) = (\mathcal{J}(\theta))^{-1} = \mathbf{C} \quad (13)$$

The standard deviation (standard error) is given by the square root of the diagonal elements of the covariance matrix:

$$\sigma_j = \sqrt{\mathbf{C}_{jj}}$$

References

- Akaike, H. (1974). A new look at the statistical model identification. *IEEE Transactions on Automatic Control*, 19(6):716–723, DOI: [10.1109/TAC.1974.1100705](https://doi.org/10.1109/TAC.1974.1100705). 20
- Anderson, G. (1976). Error propagation by the monte carlo method in geochemical calculations. *Geochimica et Cosmochimica Acta*, 40(12):1533–1538, DOI: [10.1016/0016-7037\(76\)90092-2](https://doi.org/10.1016/0016-7037(76)90092-2). 13
- Berglund, M. and Wieser, M. E. (2011). Isotopic compositions of the elements 2009 (IUPAC technical report). *Pure and Applied Chemistry*, 83(2):397–410, DOI: [10.1351/pac-rep-10-06-02](https://doi.org/10.1351/pac-rep-10-06-02). 4, 17
- Burnham, K. P. and Anderson, D. R. (2003). *Model selection and multimodel inference: a practical information-theoretic approach*. Springer Science & Business Media. 21
- Danoix, F., Grancher, G., Bostel, A., and Blavette, D. (2007a). Standard deviations of composition measurements in atom probe analyses. part i: Conventional 1d atom probe. *Ultramicroscopy*, 107(9):734 – 738, DOI: [10.1016/j.ultramic.2007.02.006](https://doi.org/10.1016/j.ultramic.2007.02.006). 2, 3
- Danoix, F., Grancher, G., Bostel, A., and Blavette, D. (2007b). Standard deviations of composition measurements in atom probe analyses. part ii: 3d atom probe. *Ultramicroscopy*, 107(9):739–743, DOI: [10.1016/j.ultramic.2007.02.005](https://doi.org/10.1016/j.ultramic.2007.02.005). 3
- Efron, B. (1979). Bootstrap methods: Another look at the jackknife. *Ann. Statist.*, 7(1):1–26, DOI: [10.1214/aos/1176344552](https://doi.org/10.1214/aos/1176344552). 2
- Ferrige, A. G., Seddon, M. J., Jarvis, S., Skilling, J., and Aplin, R. (1991). Maximum entropy deconvolution in electrospray mass spectrometry. *Rapid Communications in Mass Spectrometry*, 5(8):374–377, DOI: [10.1002/rcm.1290050810](https://doi.org/10.1002/rcm.1290050810). 4
- Gault, B., Moody, M. P., Cairney, J., and Ringer, S. (2012). *Atom Probe Microscopy*, volume 160. Springer-Verlag, New York, ISBN: [978-1-4614-3435-1](https://doi.org/978-1-4614-3435-1), DOI: [10.1007/978-1-4614-3436-8](https://doi.org/10.1007/978-1-4614-3436-8). 2

Gault, B., Saxe, D. W., Ashton, M. W., Sinnott, S. B., Chiaramonti, A. N., Moody, M. P., and Schreiber, D. K. (2016). Behavior of molecules and molecular ions near a field emitter. *New Journal of Physics*, 18(3):033031. [2](#)

Geyer, C. J. (2013). Asymptotics of maximum likelihood without the LLN or CLT or sample size going to infinity. In *Advances in Modern Statistical Theory and Applications: A Festschrift in honor of Morris L. Eaton*, pages 1–24. Institute of Mathematical Statistics, DOI: [10.1214/12-imscoll1001](https://doi.org/10.1214/12-imscoll1001). [25](#)

Haley, D., Choi, P., and Raabe, D. (2015). Guided mass spectrum labelling in atom probe tomography. *Ultramicroscopy*, 159, Part 2("):338–345, DOI: [10.1016/j.ultramic.2015.03.005](https://doi.org/10.1016/j.ultramic.2015.03.005). [2, 3, 20](#)

Hansen, P. C., Pereyra, V., and Scherer, G. (2013). *Least squares data fitting with applications*. JHU Press. [13](#)

Hudson, D., Smith, G., and Gault, B. (2011). Optimisation of mass ranging for atom probe microanalysis and application to the corrosion processes in zr alloys. *Ultramicroscopy*, 111(6):480–486, DOI: [10.1016/j.ultramic.2010.11.007](https://doi.org/10.1016/j.ultramic.2010.11.007). [2, 21](#)

Hyde, J., Burke, M., Gault, B., Saxe, D., Styman, P., Wilford, K., and Williams, T. (2011). Atom probe tomography of reactor pressure vessel steels: An analysis of data integrity. *Ultramicroscopy*, 111(6):676–682, DOI: [10.1016/j.ultramic.2010.12.033](https://doi.org/10.1016/j.ultramic.2010.12.033). [2](#)

Johnson, L., Thuvander, M., Stiller, K., Odén, M., and Hultman, L. (2013). Blind deconvolution of time-of-flight mass spectra from atom probe tomography. *Ultramicroscopy*, 132:60–64, DOI: [10.1016/j.ultramic.2013.03.015](https://doi.org/10.1016/j.ultramic.2013.03.015). [4, 22](#)

Kelly, T. F. (2011). Kinetic-energy discrimination for atom probe tomography: Review article. *Microscopy and Microanalysis*, 17(1):1–14, DOI: [10.1017/S1431927610094468](https://doi.org/10.1017/S1431927610094468). [9](#)

Kelly, T. F. and Larson, D. J. (2000). Local electrode atom probes. *Materials Characterization*, 44(1-2):59–85, DOI: [10.1016/s1044-5803\(99\)00055-8](https://doi.org/10.1016/s1044-5803(99)00055-8). [3](#)

Kelly, T. F. and Larson, D. J. (2012). The second revolution in atom probe tomography. 37:150–158, ISBN: [0883-7694](#), DOI: [10.1557/mrs.2012.3.2](#)

Larson, D. J., Prosa, T. J., Ulfqig, R. M., Geiser, B. P., and Kelly, T. F. (2013). *Local Electrode Atom Probe Tomography: A User's Guide*. Springer-Verlag New York, ISBN: [978-1-4614-8720-3](#), DOI: [10.1007/978-1-4614-8721-0.2,4,22](#)

Lehmann, E. and Casella, G. (1998). Theory of point estimation (springer texts in statistics).
[25](#)

Li, Y., Choi, P., Borchers, C., Westerkamp, S., Goto, S., Raabe, D., and Kirchheim, R. (2011). Atomic-scale mechanisms of deformation-induced cementite decomposition in pearlite. *Acta Materialia*, 59(10):3965 – 3977, DOI: <https://doi.org/10.1016/j.actamat.2011.03.022>. [4](#)

Liu, J., Wu, C., and Tsong, T. T. (1991). Measurement of the atomic site specific binding energy of surface atoms of metals and alloys. *Surface Science*, 246(1-3):157–162, DOI: [10.1016/0039-6028\(91\)90407-j](#). [3](#)

London, A. J., Haley, D., and Moody, M. P. (2017). Single-ion deconvolution of mass peak overlaps for atom probe microscopy. *Microscopy and Microanalysis*, 23(2):300–306, DOI: [10.1017/S1431927616012782](#). [4,6,7,15](#)

London, A. J., Lozano-Perez, S., Moody, M. P., Amirthapandian, S., Panigrahi, B. K., Sundar, C. S., and Grovenor, C. R. M. (2015a). Quantification of oxide particle composition in model oxide dispersion strengthened steel alloys. *Ultramicroscopy*, DOI: [10.1016/j.ultramic.2015.02.013](#). [14](#)

London, A. J., Santra, S., Amirthapandian, S., Panigrahi, B. K., Sarguna, R. M., Balaji, S., Vijay, R., Sundar, C. S., Lozano-Perez, S., and Grovenor, C. R. M. (2015b). Effect of Ti and Cr on dispersion, structure and composition of oxide nano-particles in model ODS alloys. *Acta Mater.*, 97:223–233, DOI: [10.1016/j.actamat.2015.06.032](#). [4](#)

- Marquis, E. A. (2008). Core/shell structures of oxygen-rich nanofeatures in oxide-dispersion strengthened fe–cr alloys. *Applied Physics Letters*, 93(18):181904, DOI: [10.1063/1.3000965](https://doi.org/10.1063/1.3000965). 2
- Meisenkothen, F., Steel, E. B., Prosa, T. J., Henry, K. T., and Kolli, R. P. (2015). Effects of detector dead-time on quantitative analyses involving boron and multi-hit detection events in atom probe tomography. *Ultramicroscopy*, 159:101 – 111, DOI: <https://doi.org/10.1016/j.ultramic.2015.07.009>. 2, 17
- Miller, M. K., Cerezo, A., Hetherington, M. G., and Smith, G. D. W. (1996). *Atom probe field ion microscopy*. Oxford Science Publications, Oxford, ISBN: [978-0-19-851387-2](https://doi.org/10.1093/0198513872). 4, 7, 11, 15
- Müller, E. W., Panitz, J. A., and McLane, S. B. (1968). The Atom-Probe Field Ion Microscope. *Rev. Sci. Instrum.*, 39(1):83–86, DOI: [10.1063/1.1683116](https://doi.org/10.1063/1.1683116). 2
- Neyman, J. (1937). Outline of a theory of statistical estimation based on the classical theory of probability. *Philosophical Transactions of the Royal Society A: Mathematical, Physical and Engineering Sciences*, 236(767):333–380, DOI: [10.1098/rsta.1937.0005](https://doi.org/10.1098/rsta.1937.0005). 10
- Pawitan, Y. (2001). *In all likelihood: statistical modelling and inference using likelihood*. Oxford University Press, USA. 7, 10
- Philippe, T., Duguay, S., and Blavette, D. (2010). Clustering and pair correlation function in atom probe tomography. *Ultramicroscopy*, 110(7):862 – 865, DOI: [10.1016/j.ultramic.2010.03.004](https://doi.org/10.1016/j.ultramic.2010.03.004). 3
- Sha, W., Chang, L., Smith, G., Cheng, L., and Mittemeijer, E. (1992). Some aspects of atom-probe analysis of fe—c and fe—n systems. *Surface Science*, 266(1):416 – 423, DOI: [10.1016/0039-6028\(92\)91055-G](https://doi.org/10.1016/0039-6028(92)91055-G). 11, 13
- Thuvander, M. (2016). On the accuracy of compositional quantification for atom probe tomography. *Microscopy and Microanalysis*, 22(S3):642–643, DOI: [10.1017/S1431927616004062](https://doi.org/10.1017/S1431927616004062). 3

Thuvander, M., Weidow, J., Angseryd, J., Falk, L., Liu, F., Sonestedt, M., Stiller, K., and Andren, H.-O. (2011). Quantitative atom probe analysis of carbides. *Ultramicroscopy*, 111(6):604 – 608, DOI: <https://doi.org/10.1016/j.ultramic.2010.12.024>. Special Issue: 52nd International Field Emission Symposium. 17